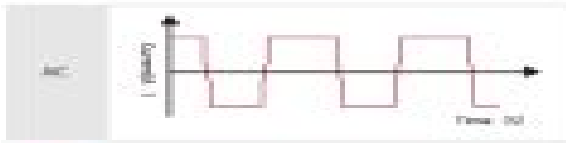
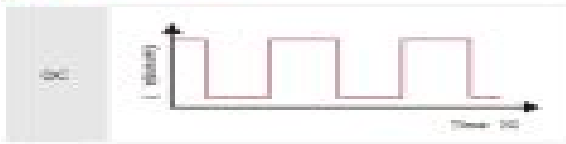


Model	META TIG315 ACDC
Input Frequency	40 ~ 70 Hz
Inverter Switching Frequency	110 KHz
Rated Input Capacity	12.9 KVA / 11.4 KW
Power Factor	0.94
Efficiency	88%@315 A
Rated Output No-Load Voltage	68 V
Rated Output Current	315 A
Rated Output Voltage	22.6 V
Set Current Range	DC TIG 3-315A AC TIG 4-315A MMA 30-315A
Parameter Channel	50
Duty Cycle	100%@315A
DC Pulse Frequency	0.1 – 3000Hz
AC Pulse Frequency	20 – 300Hz
Pulse Width	1 – 99%
Arc Striking Method	High-frequency arc / Lifting arc
Rise Time	0 – 20s Continuous regulation (0.1 increment)
Fall Time	0 – 20s Continuous regulation (0.1 increment)
Pre-gas Time	0 – 25s Continuous regulation (0.1 increment)
Post-gas Time	0 – 25s Continuous regulation (0.1 increment)
Output Terminal	Quick Plug
Cooling Method	Forced-Air
Insulation Grade	H

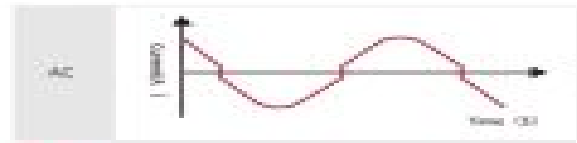
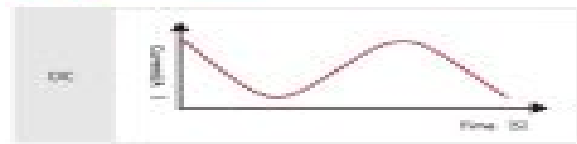
Model	META TIG315 ACDC
Ingress Protection	IP23 S
Gross Weight (kg)	40
Dimension (mm)	647 x 291 x 572
Material	Carbon Steel, Stainless Steel, Aluminium Alloy, Copper
Industrial Application	Automotive & Railway, Construction & Mining Machinery, Ship-building & Marine Engineering, Heavy Steel Construction, Shipping Container IOT SMARC System (Optional),
Extension Function	USB Upgrade, Robot (Optional), LCD Front Panel (Optional)

Multiple Waveform controls provide optimal combination according to welding needs

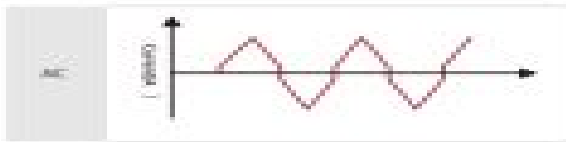
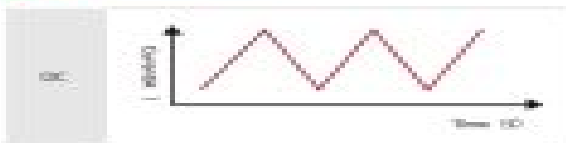
 Square Wave



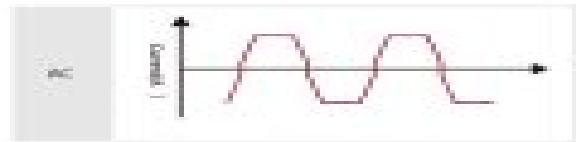
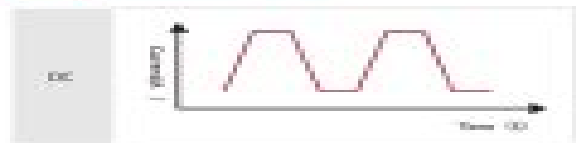
 Sine Wave



 Triangle Wave



 Trapezoidal Wave



- **Square Wave** – DC/AC square wave, polarity fast-switching, high-stability of arc, good dynamic characteristics, strong ability to clean aluminium oxide film, suitable for a wide range of aluminium and aluminium alloy welding.
- **Trapezoidal Wave** – DC/AC trapezoidal wave, polarity stable-switching, soft arc brings good wetting effect to fusion pool, applicable for groove welding and overhead welding
- **Triangle Wave** – Short peak-time and low heat-input, suited to welding of thermo-sensitive metals as thin plate
- **Sine Wave** – DC/AC sine wave, rectangular transition at zero-crossing point, less and softer arc noise

Extensive Welding Process

Welding Process Type	Welding Process Name	Advantage	Material	Industry
----------------------	----------------------	-----------	----------	----------

DC TIG	DC TIG	Stable arc, high adaptability for gap, easier for one-sided welding and double-sided forming	Carbon steel, Stainless Steel, Titanium Alloy, etc	Petrochemical, pressure pipeline & vessel backing weld, etc
DC PULSE TIG	DC-Pulse TIG	Low heat input, beautiful fish-scale shape is available, pulse frequency up to 3000Hz	Carbon steel, Stainless Steel, Titanium Alloy, etc	Sheet metal and welding occasions with requirements for heat input and weld form, etc Aluminium alloy pipelines, bicycle frame welding with high appearance requirements, etc.
AC TIG	AC TIG	Stable arc, AC frequency up to 300Hz	Aluminium, Aluminium Alloy, Magnesium, etc	Aluminium alloy thin-plate and welding occasion requiring heat input and weld forming, etc. Aluminium alloy medium & thick plates and welding occasions requiring depth of penetration, etc
AC TIG PULSE	Double Pulse AC TIG	Low heat input, clear fish-scale welding shape	Aluminium, Aluminium Alloy, Magnesium, etc	
AC-DC TIG PULSE	Double-pulse AC-DC TIG	Deeper penetration and less tungsten loss	Aluminium Alloy, Aluminium, Magnesium, etc	

MMA	MMA	Easy arc start, non-stick with rod, softer arc & less spatter, and beautiful weld shape	Carbon Steel, Alloy Steel, Stainless Steel, etc.	Boiler, pressure vessel, petrochemical industry, pressure pipeline, outdoor construction, etc.
-----	-----	---	--	--